

# Utilization of Spinel Ferrite Nanoparticles in Health Area Like Diagnosis and Treatment of Tumour Cells, Cancer, Magnetic Resonance Imaging, And Drug Delivery and Release

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## Abstract

This paper focuses on the utilization of spinel ferrite nanoparticles (SFNPs) in health area like diagnosis and treatment of tumour cells, cancer, magnetic resonance imaging, and drug delivery and release with more emphasis on the recently published literature studies. The emergence of nanotechnology has revolutionized treatment strategies in medicine, with rigorous research focusing on designing multi-functional nanoparticles (NPs) that are biocompatible, non-toxic, and target-specific. SFNPs offer various applications in biomedical, water treatment, and industrial electronic devices, which has sparked a lot of attention. Current research explores their potential use in hyperthermia and as drug delivery vehicles for cancer therapy. Significantly, there are considerations in applying iron-oxide-based NPs for enhanced biocompatibility, biodegradability, colloidal stability, lowered toxicity, and more efficient and targeted delivery. This review focuses on the synthesis, characterization, and applications of SFNPs in a variety of fields, particularly SFNPs with doping. SFNPs doped with the elements have remarkable electrical and magnetic properties, allowing them to be used in a wide range of applications such as magnetic fields, microwave absorbers, and biomedicine. Furthermore, the physical properties of SFNPs can be modified by substituting metallic atoms, resulting in improved performance. Finally, in this review goes over the synthesis, doping and applications of different types of metal ferrite (Fe<sub>2</sub>O<sub>4</sub>) NPs, as well as views on how to choose the appropriate metal Fe<sub>2</sub>O<sub>4</sub> NPs based on the intended application.

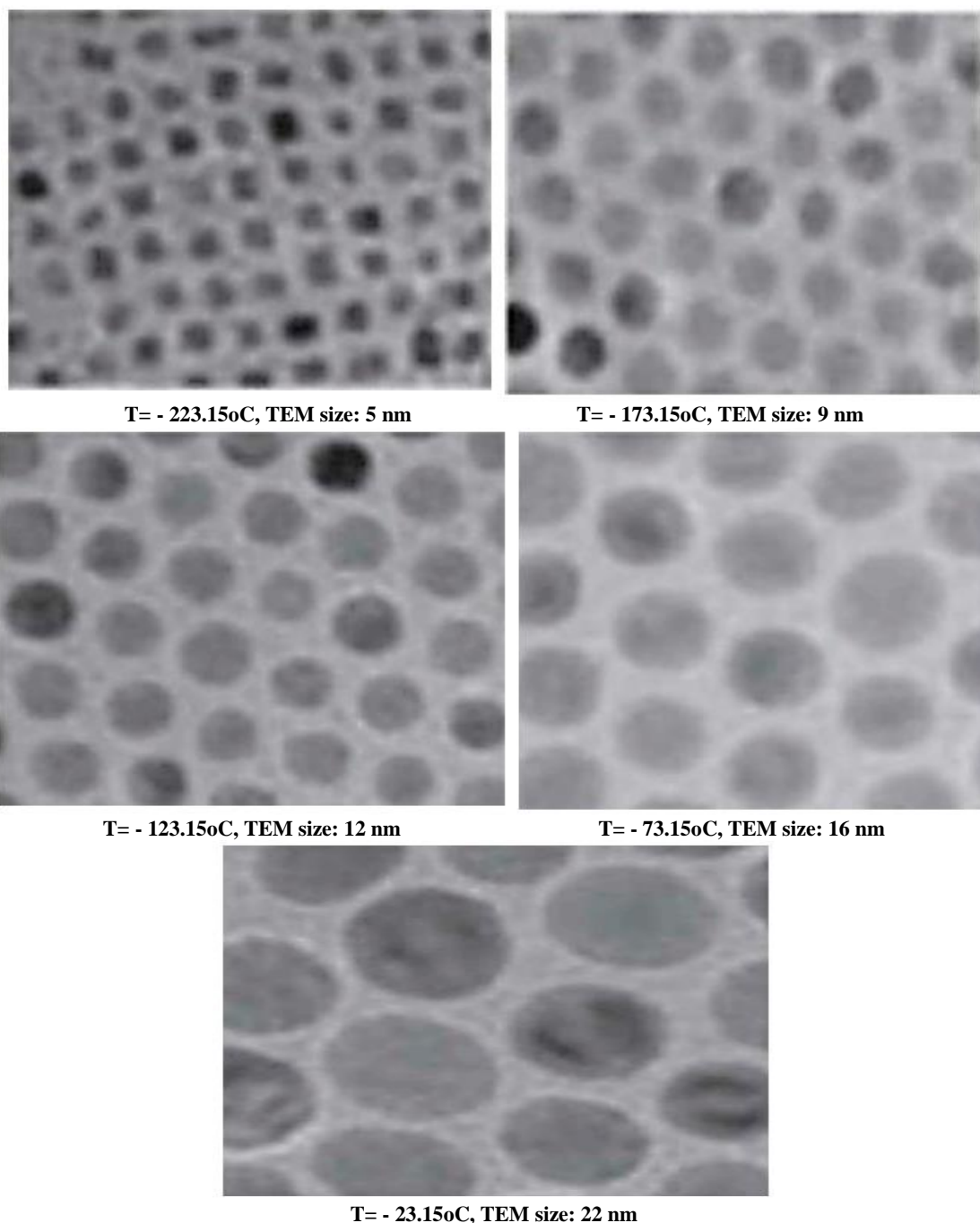
**Keywords:** cancer; diagnosis; drug delivery and release; magnetic resonance imaging (MRI); spinel ferrite nanoparticles (SFNPs); tumour cells

## 1. Introduction

Spinel ferrite nanoparticles (SFNPs); With its applications in various fields ranging from industrial to biomedical, it attracts a lot of attention and attracts attention. SFNPs in industry; adsorbent and catalyst [1-8]; electronics manufacturing materials [9-14]; and is widely used in wastewater treatment [15-19]. SFNPs in biomedicine; They are very useful in contrast enhancement in magnetic resonance imaging (MRI) [20-24], biomagnetic separation [25, 26], tumor therapy via hyperthermia, drug delivery and release [27-32]. SFNPs are very important in the preparation of modern sensors and biosensors; They are widely used in both industrial and biomedical fields [33-39]. SFNPs have strong antimicrobial activity against some pathogenic microorganisms [40].

Nanoparticles (NPs), refers to materials containing from a few hundred to 105 atoms and having a particle size of less than 100 nm. As the particle

size gets smaller especially when the diameter is  $\leq 20$  nm, SFNPs lose their paramagnetic property and they become superparamagnetic (SPM) responding to an external magnetic field. Each NPs has SPM behavior due to thermal effects; has a critical particle size. NPs show full SPM behavior blocking temperature (TB) =  $KV/25kB$ ; where, K is the magnetic anisotropy constant, V is the volume of the NPs, and kB is the Boltzmann constant. TB value; particle type, effective anisotropy constant, particle size, applied magnetic field and depends on the experimental measurement time [41-43]. If  $T < TB$ , the magnetization increases with T because thermal energy is applied in magnetic fields; It allows magnetic fields to change their direction and align. If  $T > TB$ , thermal energy; causing random distortion in magnetic orientation, resulting in higher It causes a decrease in the impact areas and magnetization values [21, 22, 44] (Figure 1).



**Figure 1:** Temperature dependent magnetization TEM images of Fe<sub>3</sub>O<sub>4</sub> SFNPs of different sizes with heat-up method. 5 nm at - 223.15oC, 9 nm at - 173.15oC, 12 nm at - 123.15oC, 16 nm at - 73.15oC and 22 nm at - 23.15oC, respectively (using 100 Oe) [44], Copyright 2004 Nature publishing group.

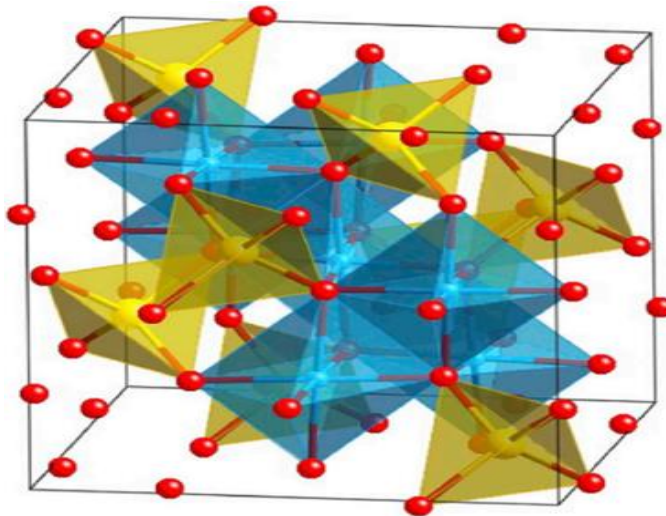
SPM features allow easy recovery of SFNPs and separated by a low gradient magnetic field [16, 17]. After removing the external magnetic field in the SPM; NPs neither agglomerate nor retain residual magnetism [41, 45-47]. Such inherent properties of SFNPs; It has expanded its use in biomedical applications such as disease diagnosis, MRI, drug delivery, and cancer treatment through hyperthermia. This more important features; It depends on the size, shape, synthesis method, amount and types of additives. The smaller the particle size, the higher the surface area/volume ratio of NPs. For a particle with diameters of 1  $\mu$ m, 6 nm and 1.6 nm, the atoms in the composition are; about 0.15%, 20%, and 60%, respectively, are on the surface [41, 48]. When these differences in dimensions are compared; unique physical, chemical and mechanical properties also show differences in their collective samples. Among these unique features of SFNPs; SPM and negligible interparticle interactions,

these are the key features of SFNPs [49, 50]. By using these unique properties of SFNPs; Many researchers are working to solve current health and environmental problems.

Spinel ferrite-based NPs are metal oxides with spinel structure with the general formula AB<sub>2</sub>O<sub>4</sub>. In two different crystallographic regions as tetrahedral (A region) and octahedral (B region); positioned according to the presence of metallic cations containing the least iron. (Figure 2). Net magnetic moment of spinel ferrite; mainly due to the exchange interaction of the valence electrons of the cations in the A and B regions, that is, the cation composition and their distribution over regions A and B, and depends on its magnetic properties. Also, the contribution of A-A and B-B interactions are very low [51, 52]. Distribution of cations; A and B in both regions, the ligand field has a stabilization energy (LFSE).

Synthesis methods may affect the distribution of other cations other than that predicted by the LFSE [53]. Cations in both positions; are tetrahedral and octahedral coordinated to the oxygen atoms. The positions available for 64 tetrahedral and 32 octahedral cations in a unit cell of spinel ferritin; It is occupied by 8 tetrahedral and 16 octahedral cations [51]. Cation types and their distribution in tetrahedral and octahedral regions; It is very important for the physical and chemical properties of SFNPs [53-55]. Depending on the cation distribution types in both regions, three types of spinel structures; known to be normal, reversed and mixed. In

normal spinel (such as  $ZnFe_2O_4$ ), cations with oxidation states +2 and +3 occupy tetrahedral and octahedral sites, respectively. In reverse spinel (e.g.,  $Fe_3O_4$  and  $NiFe_2O_4$ ); While +3 cations are equally distributed in both regions, all +2 cations are distributed in the octahedral regions. In mixed ferrite [for instance,  $Mn_0.8Fe_0.2(Mn_0.2Fe_1.8O_4)$ ]; Mixtures of both oxidation states exist in both regions.  $CoFe_2O_4$  [chemical formula,  $(Co_xFe_{1-x})(Co_{1-x}Fe_{1+x})O_4$ ]; Depending on the type of synthesis and the conditions used during the synthesis time, it can form an inverted or mixed spinel structure [56].



**Figure 2:** Spinel ferrite structure showing tetrahedral (yellow sites) and octahedral (blue sites regions. Red sites: oxygen atoms. CrystalMaker® was used. <http://crystallmaker.com>.

Demonstrating the success of SFNPs in cancer therapy and disease diagnosis; There are several current experimental results. Spinel ferrites are approved for use in biomedical applications, with the exception of  $Fe_3O_4$ . The main problem in  $Fe_3O_4$ ; The lack of potential toxicological consequences of short and long-term exposure. To provide maximum benefit from SFNPs in reducing health problems; toxicity due to size, shape, dose, surface chemistry and composition need to be investigated beforehand. SFNPs, as long as safe use information is available; It has endless benefits. Early disease detection, imaging, drug delivery, drug delivery and diagnosis for cancer treatment through hyperthermia; It demonstrated the outstanding and surprising performance of advanced SFNPs.

## 2. SFNPs Synthesis Methods

Synthesis methods and conditions are the main factors that determine the quality of SFNPs. There is a wide variety of synthesis techniques for SFNPs; co-precipitation [57-61], thermal decomposition [62-65], hydrothermal [12-14, 28, 66-69], solvothermal [70-73], sol-gel [74-77], flame spray pyrolysis [78], sonochemical [79-82], vapor deposition [83], pulsed laser ablation [84, 85], microwave assisted [86-88], microemulsion [89-91], Polyol [92-94], electrochemical [95-98], and mechanical milling techniques [12-14, 53, 99]. Sonochemical and microwave irradiation synthesis methods are new techniques and are increasingly used in the construction of a number of syntheses; In the use of SFNPs, with its advantages such as milder reaction conditions, it provides higher yield, improved selectivity and cleaner reaction [100]. Each method has its own advantages and disadvantages; many parameters such as temperature, solvent type, pH, purity reactants and reaction time can affect the quality of synthesized SFNPs. It has been proven that crystallite size is dependent on reaction time, pH, and temperature [58, 101]. Controlling the synthesis methods and size of magnetic NPs is very important. Generally, SFNPs with a particle size > 25 nm; They exhibit ferromagnetic properties and aggregation tendency at 25°C. SFNPs, which are frequently used in biomedical applications; synthesized either by co-precipitation or thermal decomposition. The co-precipitation synthesis method requires careful adjustment of pH,

temperature, ionic strength and appropriate mole ratio of divalent metal to trivalent ion ( $Fe^{3+}$ ) (1/2) in order to prepare super quality SFNPs. The co-precipitation method is one of the simplest and easiest ways to arrive at SFNPs. Environmentally friendly alkaline aqueous solution is widely used for the synthesis of the size and morphology of controlled NPs [18, 19, 102]. When using the co-precipitation synthesis method, the size of SFNPs can be controlled by temperature or mixing. For the most part, post-annealing is important for stabilization of further synthesized NPs. During thermal degradation, the shape and size of the SFNPs; adjusting the temperature, a heating rate can be controlled by varying the concentration of precursors and the number of organic solvents. Highly monodisperse and uniform NPs; morphology and narrowly distributed particle size, simultaneous surface can be obtained by coating with suitable biocompatible materials [103-105]. In the thermal decomposition method for SFNPs; Since SFNPs with high crystallite and narrow size distribution can be synthesized, it is preferred more than co-precipitation synthesis method in biomedical applications. In SFNPs those produced by the co-precipitation method; They have a wide size distribution and can be combined easily [106, 107]. In terms of simplicity of SFNPs co-precipitation for synthesis, the thermal decomposition synthesis method is more commonly used in crystalline SFNPs with uniform size and shape control [31, 108].  $Mn_0.6Zn_0.4Fe_2O_4$  NPs synthesized by thermal decomposition and on the surface coated with biocompatible thermos sensitive copolymer [109], in vitro examination of synthesized spinel ferrite nanocomposites (SFNCs); narrow size distribution, good drug delivery and showed emission capacity.

For scalable synthesis of uniform iron "heat-up" method for oxide NPs suitable for medical applications has been preferred. The basis of the heat-up method; It is based on slow heating of the reaction mixture of precursors, surfactants, high boiling point solvent from room temperature to high temperature. There is no universal method for the synthesis of SFNPs; Each synthesis method has its own advantages and disadvantages.

## 3. Biomedical Applications of SFNPs

### 3.1. Cobalt ferrite ( $CoFe_2O_4$ )

CoFe<sub>2</sub>O<sub>4</sub> is one of the most studied SFNPs after Fe<sub>3</sub>O<sub>4</sub>; It is a hard magnetic material with a face-centered cubic inverted or mixed spinel structure. In its bulk form, high coercivity of  $\approx 5.40$  kOe [9, 56], It shows high curing temperature at 520°C and saturation magnetization (Ms) of 80 emu/g at 25°C [110, 111]. In medical applications such as drug delivery, tumor treatment with hyperthermia, promising in magnetic resonance imaging (MRI) and medical diagnosis [110-112]. Its properties are like other SFNPs; size, synthesis methods, varies with temperature and pollution [113, 114]. In its bulk form, the main feature of permanent magnetization is; characterized by high coercion. It has lower coercivity values in the range of 0.50–2 kOe in its nano-sized form [115]. The simultaneous increase of coercivity from 1.9 to 4.1 kOe and Ms from 69.5 to 71.4 emu/g was measured by mechanical grinding of CoFe<sub>2</sub>O<sub>4</sub> to 25 nm with grinding balls [116]. Increase in coercion; relates to stresses induced by mechanical milling. Like other SFNPs, doping of metals; It changes the magnetic properties of CoFe<sub>2</sub>O<sub>4</sub>. Zn<sup>2+</sup>-doped CoFe<sub>2</sub>O<sub>4</sub> NPs (Zn<sub>0.5</sub>Co<sub>0.5</sub>Fe<sub>2</sub>O<sub>4</sub>) synthesized by sol-gel method have high anticancer and antimicrobial activities; High Ms value of 86.6 emu/g, low coercivity of 76 G and residual magnetization of 11.5 emu/g are indicated [117]. CoFe<sub>2</sub>O<sub>4</sub> NPs and CoFe<sub>2</sub>O<sub>4</sub> NCs; It is widely used in stress sensor and medical practice [118-120]. Compared with other SFNPs, Co SFNPs has the highest spin-orbital coupling and anisotropy constant. These properties make CoFe<sub>2</sub>O<sub>4</sub> NPs one of the most important NPs in the field of electronics and biomedicine [9, 110, 111, 121]. High anisotropy of CoFe<sub>2</sub>O<sub>4</sub> NPs and Ms values leading to favorable magnetic behavior; advantage in biomedical applications [122-124]. CoFe<sub>2</sub>O<sub>4</sub> NPs: MRI, magnetic separation, magnetically guided drug delivery and in the treatment of cancer with hyperthermia; It is one of the most successful inorganics [110, 111, 125-128]. Since the relaxation of magnetic moment of CoFe<sub>2</sub>O<sub>4</sub> NPs is much slower; It is preferred more than Fe<sub>3</sub>O<sub>4</sub> and  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> with similar dimensions, especially in the treatment of hyperthermia [125, 129]. Although, CoFe<sub>2</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs have similar size and Ms values; The crystal anisotropy of CoFe<sub>2</sub>O<sub>4</sub> NPs is greater, and it is more suitable for the treatment of hypertension and cancer [130]. 5% to 15% doping of traces of Zn<sup>2+</sup> to CoFe<sub>2</sub>O<sub>4</sub> NPs (relative to Co); It increased the hyperthermic efficiency of CoFe<sub>2</sub>O<sub>4</sub> NPs, but further increase of Zn<sup>2+</sup> concentration had the opposite effect [131]. Possible reason for this; The increase in Ms is due to the displacement of Zn<sup>2+</sup> in the tetrahedral regions, and thus reduces the magnetic moment of the tetrahedral regions, this causes the total magnetic moments to increase [110, 111, 132]. Ce-Nd doped CoFe<sub>2</sub>O<sub>4</sub> NPs; It has been found to be effective in the treatment of human colon cancer [133]. Treatment of cancer with hyperthermia is highly dependent on the specific loss power, and is proportional to the Ms values. The increase in Ms values makes NPs the best candidates for cancer therapy.

### 3.2. Magnetite (Fe<sub>3</sub>O<sub>4</sub>)

Fe<sub>3</sub>O<sub>4</sub> is one of the most widely used SFNPs with its reverse spinel structure. The magnetic moment is largely dependent on the size of the particles; Bulk Fe<sub>3</sub>O<sub>4</sub> NPs exhibit ferromagnetic and SPM properties at < 20 nm in size at a Curie temperature of 585°C [43]. In the reverse structure, A regions are with Fe<sup>3+</sup> cations, B regions are equal numbers of Fe<sup>2+</sup> and it is occupied by Fe<sup>3+</sup> cations [134]. Fe<sub>3</sub>O<sub>4</sub> NPs; MRI is crucial in medical applications such as magnetically guided drug delivery and cancer therapy with hyperthermia [135-139]. Properties of Fe<sub>3</sub>O<sub>4</sub> NPs; by changing the particle size or it is modified by doping with transition metals such as Mn, Co, Ni [8, 64, 122, 134, 140]. Mn<sup>2+</sup> and Zn<sup>2+</sup> doped with Fe<sub>3</sub>O<sub>4</sub> NPs; It has similar saturation magnetization with Fe<sub>3</sub>O<sub>4</sub> [141, 142]. Mn<sup>2+</sup> doped Fe<sub>3</sub>O<sub>4</sub> NPs the highest, Zn<sup>2+</sup> doped Fe<sub>3</sub>O<sub>4</sub> NPs showed the lowest rate of hyperthermia. The observed increase is the result of higher SPM single state characters of Mn<sup>2+</sup> doped Fe<sub>3</sub>O<sub>4</sub> NPs; It was associated with the Neel-Brownian relaxation process.

### 3.3. Maghemite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>)

$\gamma$ -Fe<sub>2</sub>O<sub>3</sub> is one of the most important spinels containing SFNPs; Structure with 50/3% empty space in the octahedral region:  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> = [Fe<sup>3+</sup>]<sub>A</sub>[5/3Fe<sup>3+</sup>]<sub>B</sub>.1/3V]BO<sub>4</sub>, where V: represents a space [49, 143].

Because of its biocompatibility and non-toxicity; It is widely used in biomedical and industrial fields.  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> NPs size < 20 nm and at 25°C; high Ms value indicates SPM characteristics with low coercive field and high resistance [144, 145]. The unique property of generating heat when exposed to an alternating magnetic field was discovered in 1957 [146]. Its application in tumor treatment has attracted the attention of many researchers.  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> NPs, except for tumor treatment with hyperthermia; MRI contrast enhancement, it is used in many biomedical applications, including bio-magnetic separation and magnetic drug delivery [147]. Bare and coated NPs are applied in various forms such as nanowires, nanorods, nanotubes, and NPs embedded in a matrix [148].

### 3.4. Manganese ferrite (MnFe<sub>2</sub>O<sub>4</sub>)

MnFe<sub>2</sub>O<sub>4</sub>, which is neither reverse nor normal structure; It is one of the most common spinel ferrites. It generally belongs to a soft magnet with the mixed spinel structure of Mn<sup>2+</sup>; both A and B sites are partially involved. In bulk form, it has a Curie temperature of 550 to 620°C and a Ms of 80 emu/g [149]. Compared with Fe<sub>3</sub>O<sub>4</sub> NPs for the same particle size; It has low magnetic anisotropy, high Ms and magnetic permeability [150]. Among the spinel ferrites, biomedical, microwave devices, magnetic recording media, computer memory chips, radio frequency coil manufacturing, transformer cores, rod antennas are of great interest in many areas of telecommunications and electronic engineering [129, 151, 152]. In applications in microwave and electronic device fields; High magnetic permeability and electrical resistance are used [153]. It is used for MRI contrast enhancement and drug delivery in biomedical applications. The MRI contrast capability of MnFe<sub>2</sub>O<sub>4</sub> NPs is far superior to that of similar size CoFe<sub>2</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs [154, 155]. To increase the efficiency of cancer treatment with hyperthermia; It is also used as a core or shell [156].

### 3.5. Nickel ferrite (NiFe<sub>2</sub>O<sub>4</sub>)

NiFe<sub>2</sub>O<sub>4</sub> is a well-known soft magnet in reverse spinel structure; It has a structure in which Fe<sup>3+</sup> is located equally in the tetrahedral and octahedral regions, and Ni<sup>2+</sup> is located in the octahedral region. NiFe<sub>2</sub>O<sub>4</sub> NPs are widely used as core material in various transformers, inductors and biomedical applications [149, 157]. NiFe<sub>2</sub>O<sub>4</sub> NPs are low cost; High electromagnetic performance, moderate Ms and good chemical stability are crucial in MRI application [149, 158]. In the quantitative cytotoxicity test of chitosan-coated and uncoated NiFe<sub>2</sub>O<sub>4</sub> NPs at different pH levels; Both chitosan-coated and uncoated NiFe<sub>2</sub>O<sub>4</sub> NPs have no cytotoxicity [159]. NiFe<sub>2</sub>O<sub>4</sub> NPs are used in the treatment of hyperthermia and cell-differentiating cancer. Similar to other SFNPs, NiFe<sub>2</sub>O<sub>4</sub> NPs; to reduce their degradation rate or increase their biocompatibility; should be coated with suitable biological organic molecules [160].

### 3.6. Zinc ferrite (ZnFe<sub>2</sub>O<sub>4</sub>)

ZnFe<sub>2</sub>O<sub>4</sub>; It is one of the most studied SFNPs with a normal spinel structure of Zn<sup>2+</sup> and Fe<sup>3+</sup> in tetrahedral and octahedral sites. In its bulk form, ZnFe<sub>2</sub>O<sub>4</sub> NPs are paramagnetic and in the octahedral region, ZnFe<sub>2</sub>O<sub>4</sub> NPs show ferromagnetic properties due to the partial migration of zinc ions [149]. Application similar to other ferrites; Its electrical and magnetic properties mostly depend on the synthesis method and particle size [161, 162]. In the synthesis of ZnFe<sub>2</sub>O<sub>4</sub> NPs by conventional combustion method and microwave assisted combustion; There were many differences in particle size and Ms values. While the measured particle size for both methods ranged from 372 to 541.7 nm and 23.4 to 48.5 nm; respectively, 63.61 and 255.7 emu/g correspond to average Ms values [163]. With a higher Ms value such as 255.7 emu/g, particle size is reduced; This is very important information showing that it can be used in the treatment of cancer with hyperthermia. But the corresponding 52.28 Oe coercivity and 54.06 emu/g residual magnetization rates should be reduced. Importance of silica-coated 8 nm ZnFe<sub>2</sub>O<sub>4</sub> NPs in heart disease diagnosis by mouse experiments highlighted [164]. It has been stated that ZnFe<sub>2</sub>O<sub>4</sub> NPs have an active role in resetting the heartbeat.

## 4. Factors Affecting of SFNPs

#### 4.1. Particle size and shape

The particle size and shape of SFNPs; governs to the physical stability of SFNPs, its basic properties such as Ms, coerciveness and residual magnetizations [165, 166]. The unique features of SFNPs arise from finite-size and surface effects that dominate the magnetic behaviour of individual NPs [41]. The magnetic properties of NPs observed that the sole dependence of Ms and residual magnetisations on the size [167], while the coercivity and TB of NPs dominantly affected by both size and shape due to the surface anisotropy effects. For a similar size of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> the higher TB were observed for spherical than for cubic NPs [44, 168].

For a different type of SFNPs, there is a critical size for the transition from a magnetic multi-domain state towards a magnetic single-domain state at 25°C. Critical sizes for the observation of single-domain SPM behaviour in a variety of common ferromagnetic fine particles for example, Co, Ni, CoFe<sub>2</sub>O<sub>4</sub>, Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>3</sub>O<sub>4</sub> and FeO are presented [169]. For some SFNPs, such manifestations of SPM properties have been observed at sizes < 25 nm. Even at such low size levels, there is a difference in SPM properties of the same composition but difference in size. For instance, uniformly sized Fe<sub>3</sub>O<sub>4</sub> of 12 nm, 9 nm, 6 and 4 nm exhibited Ms values of 101 emu/g, 80 emu/g, 43 and 25 emu/g, respectively [170]. As the size decreases, the number of surface ions increases and results in higher surface energy. The higher surface energy of each SFNPs hinders the possible spin alignment of atomic dipoles or the coordination between surface ions decreases and results in low Ms values, reduction of coercivity and residual magnetisation [21, 74, 171]. In fact, the differences in size also result in differences in magnetic anisotropy constant, toxicity, exchange stiffness and other properties of SFNPs, and it is one of the determining factors for SFNPs to be used for biomedical application. In order to eliminate any adverse health impact on the biological system, the SFNPs must have a suitable size and SPM properties [29, 172]. SPM NPs are active only in the presence of an external magnetic field; it becomes diamagnetic if the external magnet is removed from the body and easily eliminated. Generally, the degree of crystallinity, shape, size, ease of dispersibility capacity of SFNPs have importance in biomedical applications.

#### 4.2. Coating application

SFNPs attempted to be used for biomedical treatment are coated for several reasons, among which leachability or reduction of degradation, toxicity, adding new properties to SFNPs to avoid agglomeration, thermal stability and increasing dispersibility are the main reasons [126, 129, 169, 173, 174]. Crystalline spinel ferrites, which sintered at appropriate temperatures are well stable > pH=3.0, as it has been confirmed via leaching test [175-177]. CoFe<sub>2</sub>O<sub>4</sub> NPs cytotoxicity evaluated against different human and rat cell lines showed that low concentration of cobalt ions leachability from CoFe<sub>2</sub>O<sub>4</sub> NPs [178, 179]. The amount of leached Co ions was below the toxicity level to various biological cell line models examined during the study; it has been concluded that any toxicity effect could be attributed to the direct effect of the CoFe<sub>2</sub>O<sub>4</sub> NPs [179]. The cytotoxicity of bare and coated 5.6 nm CoFe<sub>2</sub>O<sub>4</sub> NPs by means of micronucleus test observed 4-fold toxicity of the bare than coated [180]. The embryotoxicity of CoFe<sub>2</sub>O<sub>4</sub> NPs through the embryonic Stem Cell Test method also confirmed the higher toxicity of bare CoFe<sub>2</sub>O<sub>4</sub> NPs than coated by silanes [181], the toxicity knowledge of CoFe<sub>2</sub>O<sub>4</sub> NPs also echoed the same [182]. It has been recommended that coating SFNPs with biocompatible organic or inorganic chemicals, particularly, which are intended to be used for medicinal purpose prevents them from being exposed directly to the body. Coating reduce agglomeration of those SFNPs with high values of Mr and Hc, and reduce their side effects [183, 184]. Such as, Fe<sub>3</sub>O<sub>4</sub> coated with sodium oleate (primary layer) and polyethylene glycol-6000 (secondary layer) improved its thermal stability because of the interaction between the Fe<sub>3</sub>O<sub>4</sub> NPs and protective layers [173]. Surface modified Co<sub>0.1</sub>Ga<sub>0.9</sub>Fe<sub>2</sub>O<sub>4</sub> NPs by tetra ethylene glycol were synthesised via thermal decomposition [184], the synthesised NPs showed improved Ms, SPM characteristics, hydrophilic character relative to GaFe<sub>2</sub>O<sub>4</sub> NPs, indicating that a potential candidate for biomedical applications. The

importance of surface modification of SFNPs with different functional groups having hydrophilic properties, such as polyethylene glycol, silica-gel, and dextran in order to improve the properties of SFNPs and enhance their stability [21]. It is preferable to protect SFNPs from degradation or leaching by coating their surface with suitable biocompatible chemicals (organic or inorganic) specially those which are used for in vivo applications. Coating may also help to retain the core SFNPs properties as well as assisting in functioning properly for their intended purpose. If a proper coating materials selection is not done, changes from the original structure and biodegradation of the synthesised SFNPs may occur when exposed to the biological system. In addition to, coating of SFNPs slightly affect the magnetic moment and also the coated NPs are not as effective as their naked counterparts [120, 185, 186]. The coating thickness and hydrophobicity can drastically affect the magnetic properties of SFNPs and decrease the Ms [187, 188]. For instance, coating CoFe<sub>2</sub>O<sub>4</sub> NPs (50 emu/g) by polyacrylonitrile (PAN) decreased its Ms by 10% (45 emu/g) [189]. Coating CoFe<sub>2</sub>O<sub>4</sub> NPs with oleic acid resulted in very high coercivity of 9.47 kOe and decreased its Ms by 10-fold to 7.1 emu/g [190]. The high coercivity of the composite was attributed to the magnetic anisotropy, strain and disorder of the surface spin developed by covalently bonded oleic acid to the surface of CoFe<sub>2</sub>O<sub>4</sub> NPs. The Ms of NiFe<sub>2</sub>O<sub>4</sub> NPs and its corresponding activated carbon-NiFe<sub>2</sub>O<sub>4</sub> NCs revealed similar facts, namely a decrease in Ms from 47.36 to 18.58 emu/g, and an increase in coercivity from 50 to 90 Oe were obtained [191]. When Fe<sub>3</sub>O<sub>4</sub> NPs were coated with citric acid and Au, a significant decrease in the Ms of Au-coated Fe<sub>3</sub>O<sub>4</sub> NCs (30.2 emu/g) compared to citric acid-coated Fe<sub>3</sub>O<sub>4</sub> NCs (67 emu/g) was measured [61]. Such disparity is mainly attributed to the diamagnetic property of Au NPs. In general, the decrease in a magnetic moment due to coating may be explained in terms of spin pinning. As previously stated, the smaller the size of SFNPs the larger the number of atoms available on the outer surface than the inner. The magnetic contribution of these surface atoms will be affected or quenched because of pinning of the surface spins by coated ligands [192]. In contrast, the non-influence of magnetic properties when SFNPs are coated by phosphonates has been observed [193], showed that these ligands reduce the disorientation of the spin of surface atoms. Clearly, the nature of coating materials and thickness of coating are the determining factors in explaining the differences which arise in the change of the properties of SFNPs. Thus, in order to reduce the negative consequence of SFNPs, it is necessary to minimise the size of the surface coating by controlling the concentration of coating materials and coating time. Their potential cytotoxicity also can be reduced by coating with suitable biocompatible hydrophilic polymers. Unless a suitable coating material is used, coating is always at the risk of SFNPs forming large aggregates or interfering with their useful properties [120, 126, 186]. So, in order to maintain the good performance of SFNPs, improving coating technology or using some other biocompatible dopants that may compensate for the reduced Ms due to coating should be devised by the researchers.

#### 4.3. Chemical structure

The magnetic properties of SFNPs are directly proportional to the chemical compositions, distribution of the cations and type of the cations over tetrahedral and octahedral sites. SFNPs with almost the same size can have different Ms values due to the differences in composition or cation distribution over the tetrahedral and octahedral sites. Such as, a study conducted on a family of 8 nm Co-doped Fe<sub>3</sub>O<sub>4</sub> NPs (Co<sub>x</sub>Fe<sub>3-x</sub>O<sub>4</sub>), an improvement on the poor hyperthermic efficiency of Fe<sub>3</sub>O<sub>4</sub> was observed when Fe<sup>2+</sup> was substituted by Co<sup>2+</sup> [64]. As the Co<sup>2+</sup> content increased the specific adsorption rate also increased sharply and reached the optimum value when x = 0.6. The same average size of 3 nm NPs of Zn<sup>2+</sup> doped CoFe<sub>2</sub>O<sub>4</sub>, an increase in Ms from 72.1 emu/g of CoFe<sub>2</sub>O<sub>4</sub>, to 89.7 and 99.7 emu/g for Co<sub>0.8</sub>Zn<sub>0.2</sub>Fe<sub>2</sub>O<sub>4</sub> and Co<sub>0.6</sub>Zn<sub>0.4</sub>Fe<sub>2</sub>O<sub>4</sub>, were observed as the result of doping Zn<sup>2+</sup>, at 25°C, respectively. The possible reason for the increase in Ms is due to substitution of Zn<sup>2+</sup> at the tetrahedral sites and thereby decreasing the magnetic moment of tetrahedral sites, which results in an increase in the total magnetic moments [110, 111, 132]. It shows that it is possible to obtain SFNPs

with new properties by changing the composition by doping different metals without changing the size.

## 5. Medical applications with spinel ferrite nanoparticles

These nanoparticles were attractive to be used for biomedical applications such as diagnosis of disease, MRI, drug delivery and cancer therapy by hyperthermia. These important properties are highly dependent on size, shape, synthesis method and dopant amount and types.

### 5.1. Antimicrobial applications with SFNPs

Iron plays a significant role in the development of microbial infections, as many organisms use iron sequestration as a defense mechanism. Microorganisms resistant to Fe<sup>2+</sup> and Fe<sup>3+</sup> also display unexpected resistance to several antibiotics. MFe<sub>2</sub>O<sub>4</sub> NPs have been shown to possess excellent antibacterial properties against various bacteria and fungi. *Escherichia coli* has been found to develop resistance to excess iron primarily by changing the way it absorbs iron. CoFe<sub>2</sub>O<sub>4</sub> NPs are commonly used for biomedical purposes because of their ability to combat various human infections. Their high surface area-to-volume ratio and nanoscale size make them effective against harmful microorganisms. A nanocomposite called CoFe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub>@Ag, when combined with Streptomycin, has demonstrated significant antibacterial properties against both Gram-positive and Gram-negative microorganisms. The inclusion of Ag NPs on CoFe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub> prevents aggregation and enables easy retrieval from the solution after disinfection through an external magnetic field, owing to the presence of a magnetic core in the composite. CoFe<sub>2</sub>O<sub>4</sub> attaches to microorganism membranes, lengthening the lag stage of the bacterial growth phase, widening microorganism production time, and enhancing bacterial cell division. The antibacterial activity of CoFe<sub>2</sub>O<sub>4</sub> NPs is attributed to the generation of superoxide (O<sub>2</sub><sup>-</sup>) and hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) that exhibit antibacterial properties. The migration of these effective oxides over the cell membrane of bacteria leads to the antibacterial activity of the ferrite NPs against unicellular fungi. ZnFe<sub>2</sub>O<sub>4</sub> NPs have been found to possess effective antibacterial activity against different strains of bacteria, including *Lactobacillus*, *Escherichia coli*, *Bacillus cereus* (which are Gram-positive), and *Aeromonas hydrophila* and *Vibrio harveyi* (which are Gram-negative). The antibacterial activity of the NPs was observed to be dependent on their small crystallite size and surface area [40, 51, 194-197].

### 5.2. Biomedical applications with SFNPs

For use in biomedical applications, magnetic NPs need to have high magnetic saturation values and be biocompatible, while also being stable and non-agglomerated when dispersed in water. These NPs can be used within individual cells to facilitate magnetic fluid hyperthermia, drug delivery, and stimulation of metabolic pathways through thermal excitation. MnFe<sub>2</sub>O<sub>4</sub> NPs have attracted significant interest in the field of biomedicine due to their desirable properties, including simple synthesis, controllable size, high magnetization value, SPM nature, ability to be monitored by an external magnetic field, and high biocompatibility. The surface modification of MnFe<sub>2</sub>O<sub>4</sub> NPs by incorporating them into mesoporous SiO<sub>2</sub> nanospheres or coating them with mesoporous SiO<sub>2</sub> can enhance the stability of the NPs in water, improve their biocompatibility, and prevent their agglomeration and degradation. The physical properties of CoFe<sub>2</sub>O<sub>4</sub>, particularly its great stability, have sparked a lot of interest in possible biomedical applications. CoFe<sub>2</sub>O<sub>4</sub> has been utilized for medication administration, imaging, and brain tumor therapy in general. At high concentrations of CoFe<sub>2</sub>O<sub>4</sub> NPs, metal ions are released, and a portion of these ions can enter cells and lead to cytotoxicity. One possible reason for this could be that the inhibition of cell transcription and protein synthesis leads to changes in cellular function. The adverse effects can be eliminated or reduced by applying a biocompatible SiO<sub>2</sub> coating. The coating of CoFe<sub>2</sub>O<sub>4</sub> NPs caused a decrease in their adhesion as the SiO<sub>2</sub> matrix possessed a negative charge. The NPs exhibited SPM properties with low

Ms values, increased compatibility, and became well-suited for medical applications, including drug delivery to cancer cells and the use of a contrast agent for cancer diagnosis in magnetic resonance imaging [198-202].

### 5.3. Magnetic resonance imaging (MRI) with SFNPs

One of the most effective medical imaging methods for obtaining diagnosis for clinical purposes is MRI. It's a non-invasive technique that relies on the interaction of protons & biological tissues in the presence of a magnetic field. Briefly, <sup>1</sup>H, <sup>11</sup>B, <sup>13</sup>C, <sup>19</sup>F, or <sup>31</sup>P can be used as MRI signal sources because of its sensitivity and abundance in biological tissues, the water proton (<sup>1</sup>H) is the most commonly used for clinical purposes [203-207]. As the proton nuclear spin is affected by an external magnetic field, longitudinal magnetization can be observed for imaging purposes. Radiofrequency pulses are used to excite the spin. The longitudinal magnetization decreases in this process, while a transverse magnetization is created. The pulse is removed, and the spin emits energy to return to the ground state. Relaxation is the term for this operation, which is recorded by MRI. The relaxation times T<sub>1</sub> (longitudinal: spin-lattice relaxation) and T<sub>2</sub> (transverse: spin-spin relaxation), which enable protons to return to their original state, can be used to create an MRI image. The complementation of the NP's magnetic field and its magnetic field and the protons from water molecules are required for T<sub>1</sub> and T<sub>2</sub>. Reducing the resting time limits of water by following tissue separation, using different speeds of tissue regeneration and comparison agents [208]. Presence of Co NPs Ms. (1422 emu/cm<sup>3</sup>) has a much higher at room temperature than iron oxides (395 emu/cm<sup>3</sup>), which could result in a stronger proton relaxation effect. This improves MRI contrast and allows for the use of smaller magnetic NPs core without sacrificing sensitivity. Water-soluble Co NPs is difficult to make since [209], they are resistant to oxidation. Larger magnetic particles have a higher r<sub>1</sub> relativity than shorter size. Field strength and particle size have little impact on r<sub>2</sub> relativity, but the relatively high value of r<sub>2</sub> makes Co NPs useful as a negative contrast agent. Other metallic NPs (Fe, Fe\Ni, Fe\Co and Fe\Pt), in addition to Co, can be used as MRI contrast agents. At the same particle size, the r<sub>2</sub> and r<sub>2</sub>\* relativity of Fe is significantly higher than that of iron oxide [144]. The r<sub>2</sub>/r<sub>1</sub> relativity ratio of FePt magnetic NPs is 3-14 times greater than that of standard iron-oxide dependent contrast agents [210]. The lack of specificity in MRI contrast agents is still an issue. Their low sensitivity makes successful identification of tiny targets like tumours in the early stages of cancer [146]. MNPs tend to be an outstanding candidate in this regard. Their magnetic properties, as well as the ease with which they can be modified and regulated in terms of scale, shape, and composition, make them an appealing medium for MRI contrast agents [41, 48, 146, 211]. MNPs have proven to be effective contrast agents. The accumulation of MNPs in the target tissue will alter the local physiochemical properties. They looked at the magnetic properties of a series of spinel structures with the general formula MFe<sub>2</sub>O<sub>4</sub>, where M can Ferrite. In the range 85-110 emu/g (Fe + M), there is high saturation magnetization, which has a big impact on the T<sub>2</sub> relaxation time. MnFe<sub>2</sub>O<sub>4</sub> outperformed as compared to other ferrites in terms of MRI imaging sensitivity, being able to unambiguously detect small size cancers (~ 50 mg) in vivo documented by some researchers used octapod and spherical magnetic NPs for high-performance T<sub>2</sub> contrast agents to successfully detect liver cancer in vivo. Both MNPs were able to detect liver cancer in vivo, but the octapod magnetic NPs were clearly better at distinguishing between healthy and diseased tissue [49, 50, 212, 213].

### 5.4. Drug delivery with SFNPs

Because of their efficacy, simplicity, ease of preparation, and ability to adapt their properties for particular biological applications, the use of SFNPs as a drug delivery agent under the control of an external magnetic field has gotten a lot of attention [214-216]. Since then, the number of publications in this biomedical area has increased dramatically. Many analyses and research papers involving NPs derived from silica, Au, polymers and other materials are currently available in the literature [54, 55, 214-219]. As a result, it's easy to see that magnetism isn't a necessary

feature when designing a drug delivery nano system, since a wide range of nano materials can be used. However, in recent decades, the use of MNPs in drug delivery has gotten a lot of attention [220]. The traditional method of drug delivery from nonspecific cell and tissue distributions with metabolic instability resulting in whole body toxicity and reduced therapeutic efficacy [221]. Another intriguing feature of SFNPs is their ability to encapsulate cytotoxic drugs within the polymer matrix and deliver them to cells [222]. SFNPs can hold drugs and circulate without spilling, and with the help of an external magnetic field, they can easily travel to the target tumour site and assist in delivering successful therapeutic care to cancer cells by by-passing normal cells [223]. The medication will be released and have therapeutic effects until it reaches the site of action [224]. Multifunctional NPs/NCs, which are made up of SFNPs, anti-cancer drugs, semiconductors (for cell imaging), and biocompatible coating agents, are particularly valuable for cancer therapy. It was used in situ assembly to create multifunctional chitosan-based magnetic hybrid NCs with folateconjugated tetrapeptide composite. Chitosan, CdTe quantum dots, SPM Fe<sub>3</sub>O<sub>4</sub>, anticancer agent camptothecin, and folate are the key components of synthesised NCs. MnFe<sub>2</sub>O<sub>4</sub>@graphene oxide (GO) NCs with SPM properties was recently synthesised using a sono-chemical process, and the NC has a high doxycycline (DOX) loading potential [224]. The higher DOX loading ability has been due to hydrogen bonding and interactions between GO and DOX, according to the author's observations. In addition, under acidic rather than alkaline conditions, DOX sensitivity and release were found to be higher. As a result, the MnFe<sub>2</sub>O<sub>4</sub>@GO is a promising candidate for DOX drug delivery to the tumour site and due to the acidic microenvironment of cancer tissue, the drug could be easily released at the tumour site. It has also been documented that lauric acid capped CoFe<sub>2</sub>O<sub>4</sub> NPs could be used as a promising drug delivery agent with pH sensitive release [225]. Furthermore, capping or coating SFNPs with biocompatible materials may help to improve their stability and reduce their toxicity in cells. To be used for magnetically driven drug delivery, SFNPs must have no residual magnetisation after the external magnet field has been removed, which means they must be SPM. This also allows them to preserve colloidal stability and prevent aggregation, allowing them to be used in biomedical applications [226]. Magnetic attraction between the particles is one of the predicted reasons for SFNPs. Targeted drug delivery with SFNPs has a number of benefits, including minimising drug waste, reducing drug administration frequency, reducing side effects, removing side effects on other organs due to site-specific drug delivery, improving treatment efficacy in a limited amount of time, and being safe and efficient due to drug delivery to preferred target organs. Hyperthermia, drug delivery and release at the target organs, where an increase in temperature to 42°C to 46°C has no direct negative impact on the body.

### 5.5. Hyperthermia with SFNPs

The basic principle of hyperthermia treatment is to generate heat locally by using an external system to pass energy to the tissue, thus increasing the temperature of the local atmosphere. Observation of certain patients with high fevers led to the development of this physical therapy. Surprisingly, the cancer cells were found to be significantly reduced or completely destroyed. Furthermore, other experiments using radiationresistant cancer cells revealed a promising treatment combination capable of increasing the radiotherapy's efficacy [227, 228]. As a result, hyperthermia will damage, destroy, or make cancerous cells more vulnerable to the effects of radiation and anticancer drugs [229]. To induce heat, various techniques such as ultrasound, microwave, radiofrequency, and others are currently available. The key issue with these thermal methodologies is the absence of homogeneous heat distribution and the depth of therapeutic temperatures (45°C). In this regard, a thermal process based on MNPs is an excellent candidate for addressing these issues. As previously mentioned, their scale, magnetism, and ease of tuning surface properties to accumulate MNPs in tumour tissue are significant advantages. Both of these factors may contribute to the development of a cancer treatment thermal therapy. After an external high frequency or pulsed, electromagnetic field was applied to colloidal

magnetic submicron particles phagocytized by cancer cells, local heat was generated. As a result, a highly specific intracellular heat would be produced [230-232]. It was investigated how well they could absorb energy from an external magnetic field of varying intensity and frequency and convert it to heat. In addition, the Zn doped-MNPs ((Zn<sub>x</sub>Mn<sub>1-x</sub>). Fe<sub>2</sub>O<sub>4</sub> and (Zn<sub>x</sub>Fe<sub>1-x</sub> Fe<sub>2</sub>O<sub>4</sub>). Since high values of saturation magnetization were observed for x equal to 0.4, it was possible to observe the mostly positive effect of Zn in the spinel structure of the MNPs studied. For (Zn<sub>0.4</sub>Fe<sub>0.6</sub>). Fe<sub>2</sub>O<sub>4</sub> and (Zn<sub>0.4</sub>Mn<sub>0.6</sub>). Fe<sub>2</sub>O<sub>4</sub>, the values were 161 and 175 emu/g, respectively. HeLa cells were used in a vitro trial, and 84.4% of those treated with (Zn<sub>0.4</sub>Mn<sub>0.6</sub>). Fe<sub>2</sub>O<sub>4</sub> died after 10 min, compared to just 13.5 percent of those treated with Feridex®. With all of these findings, it's easy to see how hyperthermia for cancer care has progressed rapidly over time. It was developed developed a coreshell structure compound consisting of MnFe<sub>2</sub>O<sub>4</sub> (shell) and CoFe<sub>2</sub>O<sub>4</sub> (core) for in vivo hyperthermia treatment [233]. In comparison to common anticancer drugs like doxorubicin, the antitumor study in mice showed higher efficacy. It was investigated magnetic hyperthermia therapy. According to the findings, hyperthermia was found to have an important in vivo inhibitory effect on tumour development [234]. The findings in this study strongly suggest that MCLs may be a useful tool in the treatment of prostate cancer. Not only do the MCLs appear to destroy cancerous cells by heating them, but they also appear to cause an immune response. The basic principle of hyperthermia treatment is to generate heat locally by using an external system to pass energy to the tissue, thus increasing the temperature of the local atmosphere. Observation of certain patients with high fevers led to the development of this physical therapy. Surprisingly, the cancer cells were found to be significantly reduced or completely destroyed. Furthermore, other experiments using radiationresistant cancer cells revealed a promising treatment combination capable of increasing the radiotherapy's efficacy [227, 228]. As a result, hyperthermia will damage, destroy, or make cancerous cells more vulnerable to the effects of radiation and anticancer drugs [235]. To induce heat, various techniques such as ultrasound, microwave, radiofrequency, and others are currently available. This regard, a thermal process based on MNPs is an excellent candidate for addressing these issues. As previously mentioned, their scale, magnetism, and ease of tuning surface properties to accumulate MNPs in tumour tissue are significant advantages. Both of these factors may contribute to the development of a cancer treatment thermal therapy [236]. It was described that a "modern multidisciplinary "intracellular" biophysical treatment of cancer" in 1979. After an external high frequency or pulsed, electromagnetic field was applied to colloidal magnetic submicron particles phagocytized by cancer cells, local heat was generated [237]. As a result, a highly specific intracellular heat would be produced. It was created an aqueous magnetic fluid with dextran-modified SPM iron oxides in 1993. It was investigated how well they could absorb energy from an external magnetic field of varying intensity and frequency and convert it to heat [238]. The SFNPs of less than 20 nm were releasing heat by Neel relaxation mechanism while Brown relaxation mechanism in case of large NPs size. The frequency and amplitude of the applied external magnetic field would be  $> 0.5 \times 10^{10}$  A/ms [212], and NP sizes range from 10 to 100 nm for safe hyperthermia cancer therapy [239]. If bulk particles have multiple domains, it is limited to be used in magnetic hyperthermia treatment due to magnetization reversal taking place by the magnetic moments flipping in domains where it is antiparallel to the AMF. It also occurs by domain growth in other domains, which occurs at lower fields. If the applied magnetic fields can fully saturate the magnetization, then the energy losses in multidomain materials depend on coercivity. Thus, for fully saturated magnetic materials, the power loss should decrease with an increase in the domain size. As a result, to minimize the power loss, multidomain particles should be avoided. It was also highlighted that SF has the potential to be outstanding contrast agents with respect to MRI image quality contrast, sensitivity, and specificity, as well as potential drug-loaded nanocarrier targets. SF exhibits magnetic anisotropy, which is influenced by the anisotropy of the cations, the symmetry of the interstitial sites, as well as the metal type content and cationic arrangement; some toxic cations such as Sr, La, Y,

Mn, Ag, or Al should be avoided. Within the close-packed arrangement of 32 oxygen ions, most SFs contain a cubic unit cell belonging to the  $Fd\bar{3}m$  space group, in which 24 metal ions are arranged in 8 tetrahedral and 16 octahedral positions [240]. The substituted cations such as Ni, Cu, Co, Mn, Mg, and Zn cause O<sub>2</sub> displacement due to the substitution of cations at the tetrahedral sites and have to be expanded. On the other hand, the decrease in the lattice constant in SF systems can be explained by several factors: (1) the doping cation has a smaller ionic radius than the excited cation; (2) a potential rearrangement of Fe<sup>2+</sup> and Fe<sup>3+</sup> ions takes place inside the tetrahedral/octahedral ionic sites, leading to significant changes in magnetic characteristics; (3) Fe<sup>3+</sup> is forced to the tetrahedral sites by a proportion of Fe<sup>2+</sup> ions occupying the octahedral sites against their structural preferences that affect the optical, electrical, and magnetic properties of SFs [237-247]. In general, the magnetic behavior of SFs is highly dependent on the cation distribution between tetrahedral and octahedral sites [239]. Because the octahedral site and tetrahedral site spins align antiparallel, one can increase the magnetization in SFs by substituting cations for ferrous and ferric ions. For example, the substitution of Zn<sup>2+</sup> by Fe<sup>2+</sup> cations in the tetrahedral site gives ZnFe<sub>2</sub>O<sub>4</sub>, which exhibits magnetic behavior than Fe<sub>3</sub>O<sub>4</sub> along with high magnetic saturation due to Zn<sup>2+</sup> and Fe<sup>3+</sup> cations occupying tetrahedral and octahedral sites, respectively. In general, smaller positive ions prefer to occupy the lower coordination site, i.e., the tetrahedral site, due to their relative sizes. The larger positive ions tend to occupy higher-coordination sites, such as octahedral sites [242]. As the Zn fraction increases in the tetrahedral site, the magnetization increases. This approach of cation After surface modification of ferrite NPs with mesoporous SiO<sub>2</sub> layer, the surface area of the samples increased from 2.59 to 199.2 m<sup>2</sup>/g. When compared to pure ferrites, the magnetic characteristics of core-shell samples were reduced. The drug IBU was used to test NPs' ability to store and release the medicine. IBU loading was high and the drug release was regulated in the CuFe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub> NPs system. Following the synthesis of a hybrid core-shell structure, the samples' storage capacity increased from 4% to 34%. The NPs's mesoporous structure and increased surface area resulted in these enhancements. The rate of drug release was reduced when the calcination temperature increased but the release mechanism was unaffected. The cytotoxicity of CuFe<sub>2</sub>O<sub>4</sub> NPs was lowered and the drug release characteristics were improved by coating them with mesoporous silica. This coating, however, limited the potential to generate hyperthermia. Although, the capacity to heat the samples was reduced when CuFe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub> NPs was synthesized, it increased biocompatibility and drug storage [241]. The results suggested CuFe<sub>2</sub>O<sub>4</sub>@SiO<sub>2</sub> NPs be a promising option for medicinal applications as a hybrid system that can release medications and create heat at the same time. It was combined TiO<sub>2</sub> NPs with CoFe<sub>2</sub>O<sub>4</sub> NPs via microwave heating, which was subsequently electrospun into CS/CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs nanofibers. They tested the impact of DOX hydrochloride-loaded electrospun CS/CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs nanofibers on melanoma cancer B16F10 cell lines to check whether heat and therapy could be combined. CoFe<sub>2</sub>O<sub>4</sub> NPs were made via microwave heating. TiO<sub>2</sub> NPs were mixed with CoFe<sub>2</sub>O<sub>4</sub> NPs to control the temperature increase. The DOX loading efficiency and in vitro drug release of DOX from nanofibers were investigated using an AMF and without a magnetic field under physiological and acidic conditions. As seen in SEM images, the surface of nanofibers was smooth, and no drug crystals were visible on the nanofibers' surface. As a consequence, DOX molecules were well incorporated into electrospun fibers. The anticancer effects of the nanofibers generated were also tested on the melanoma cancer B16F10 cell lines. According to the results, DOX-loaded electrospun CS/CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs nanofibers may be used for localized cancer treatment. According to in vitro cell incubation tests, simultaneous loading of DOX and CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs into CS nanofibers following the application of a magnetic field enhanced the cytotoxicity of the nanofibers. The generated CoFe<sub>2</sub>O<sub>4</sub> NPs and CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs had maximum M<sub>s</sub> values of 90.5 and 81.2 emu/g, respectively. The reduction in M<sub>s</sub> of CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs may be explained by the addition of TiO<sub>2</sub> NPs. The coercivity values (H<sub>c</sub>) of NPs composed of CoFe<sub>2</sub>O<sub>4</sub> NPs and

CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs were 830 and 640, respectively. The fact that CoFe<sub>2</sub>O<sub>4</sub> NPs are smaller and more homogeneous than the manufactured CoFe<sub>2</sub>O<sub>4</sub>/TiO<sub>2</sub> NPs may explain this behavior.

## 6. Antibacterial Activities of the SFNPs

The antibacterial activities of the transition metal-substituted CoFe<sub>2</sub>O<sub>4</sub> NPs against *E. coli* and *S. Aureus* were performed. All tests were repeated ten times after culture incubation at 37°C overnight. The concentration of CoFe<sub>2</sub>O<sub>4</sub> NPs was fixed at 1 g/l. Compared to the control (the sample of bacteria solution without adding NPs), CoFe<sub>2</sub>O<sub>4</sub> NPs and transition metal-substituted CoFe<sub>2</sub>O<sub>4</sub> NPs inhibit the growth of both *E. coli* and *S. aureus*, and the *E. coli* killing rate of all Fe<sub>2</sub>O<sub>4</sub> NPs is higher than the *S. aureus* killing rate. The antibacterial properties of manganese (Mn) and Ni-substituted CoFe<sub>2</sub>O<sub>4</sub> NPs are lower than the pure CoFe<sub>2</sub>O<sub>4</sub> NPs. However, their antibacterial abilities became more dominant when copper (Cu) and zinc (Zn) were substituted into CoFe<sub>2</sub>O<sub>4</sub> NPs. There are several possible mechanisms for the antibacterial action of Zn and CoFe<sub>2</sub>O<sub>4</sub> NPs. Studies suggested that when *E. coli* is treated with Cu NPs, changes take place in its cell membrane morphology [240]. Cu<sup>2+</sup> ions cause destruction of the bacterial cell wall, degradation and lysis of the cytoplasm; leading to cell death. Moreover, high concentrations of Cu NPs demonstrate complete cytotoxicity against *E. coli* [242]. NPs have a large surface area; thus, their bactericidal efficacy is enhanced compared to large sized particles. Hence, NPs are believed to impart cytotoxicity to microorganisms. For the Zn NPs system, studies showed that Zn binds to the membranes of microorganisms, similar to mammalian cells, prolonging the lag phase of the growth cycle and increasing the generation time of the organisms so that it takes each organism more time to complete cell division [241]. Another proposition maintained that the main chemical species contributing to the occurrence of the antibacterial activity were assumed to be active oxides; for example, H<sub>2</sub>O<sub>2</sub> and O<sub>2</sub><sup>-</sup>, generated from the surface of the Zn ceramics [244]. These active oxides readily penetrate the cell wall of bacteria and cause cell destruction. The penetration rate of active oxides through the bacteria cell wall plays an important role in the killing rate of ZnFe<sub>2</sub>O<sub>4</sub> NPs against bacteria. Furthermore, the structure and chemical composition of the cell walls are quite different between *E. coli* and *S. aureus*. The *E. coli* cell wall consists of lipid A, lipopolysaccharide and peptidoglycan; whereas the cell wall of *S. aureus* consists mainly of peptidoglycan [245]. The results indicate that active oxides generated from transition metal-substituted CoFe<sub>2</sub>O<sub>4</sub> NPs have more capability to penetrate the cell wall and decrease the cell division of *E. coli* rather than *S. aureus* [243]. However, the precise mechanism of interaction between bacteria (*E. coli* and *S. aureus*) and transition metal-substituted CoFe<sub>2</sub>O<sub>4</sub> NPs needs to be investigated further.

## 7. Conclusions

In this review focuses on the utilization of SFNPs in health area like diagnosis and treatment of tumour cells, cancer, magnetic resonance imaging, and drug delivery and release with more emphasis on the recently published literature studies. SFNPs have received a lot of attention due to its unique features, including stability under mechanical, chemical, and thermal conditions, high coercivity, elevated anisotropy constant and Curie temperature, high electrical resistance, moderate saturation magnetization, and minimal eddy current loss. SFNPs offer various applications in biomedical, water treatment, and industrial electronic devices, which has sparked a lot of attention. It was investigated on the synthesis, characterization, and applications of SFNPs in a variety of fields, particularly SFNPs with doping. SFNPs doped with the elements have remarkable electrical and magnetic properties, allowing them to be used in a wide range of applications such as magnetic fields, microwave absorbers, and biomedicine. Among all the reviewed synthesis strategies, the usefulness of SFNPs in many applications depends largely on the synthesis processes; efficient synthesis processes yield SFNPs that can function better and endure the conditions under which they are synthesized. As a result, the cost-effective synthesis of large amounts of SFNPs with monodisperse size and shape for a biomedical purpose, however, needs more study and it is



important to take into account and thoroughly examine the toxicity of specific SFNPs. Significantly, there are considerations in applying SFNPs for enhanced biocompatibility, biodegradability, colloidal stability, lowered toxicity, and more efficient and targeted delivery. Current research explores their potential use in hyperthermia and as drug delivery vehicles for cancer therapy. The synthesis, doping and applications of different types of metal SFNPs, as well as the views on how to select suitable SFNPs according to the intended application are examined in detail.

SFNPs have emerged as a promising material for the advancement of nanotechnology and nanomedicine. SFNPs have a variety of medical applications, including cancer diagnostics, cancer gene therapy, and drug administration. In biomedical applications, the efficacy of SFNPs is more dependent on Fe<sub>2</sub>O<sub>4</sub>. These NCs make them an interesting medium for biomedical applications. In general, the excellent properties of SFNPs observed, as well as the ease with which they can be functionalized by coating their surfaces with non-toxic chemicals, provide an exciting opportunity for future generations to solve environmental and medical problems. SFNPs, in particular, are highly beneficial in the treatment of cancer. Recent conventional methodologies and approaches to SFNPs synthesis are discussed in this study.

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